

5/20

DART AEROSPACE LTD	Work Order :	22956
Description: Bushing	Part Number:	D2618
Drawing: D2618 Rev. B1	Qty:	200

RF 04.06.21

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JG	05/06/09	200
2	CNC CELL	Machine as per folio FAI95 Material: Delrin or Teflon or Nylon Black material Batch: N1730S	J.G	05/06/09	200
3	QC	Inspect level 2	J.G	05/06/09	200
4	QC	Inspect level 8	EZ	05/06/09	151
5	METAL	Deburr	J.G	05/06/09	151
6	QC	Inspect level 5	J.G	05/06/09	151
7	STORES	Identify and stock	CL	05/06/09	148
8	EXPEDITING	Close W/O 1,87 Inspect level 21 Cost / part 1,82	JG	05/07/14	148
			JG	05/06/27	148

(PTO)

Rev	Date	Change	Revised By	Approved
A	97.05.12	New Issue	KB	
B	97.08.28	Change step 2 to outside vendor	DH	
C	98.04.17	Re-Format	KB	
D	99.08.17	Re-format, added notes and inspection level	EC	
E	02.02.06	Added CNC machining	NG	cl

RELEASED

02/02/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 22956		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05.06.10	2	- 49 pcs scrap, small groove on end of part. ?? operator error	VB 1000012	Scrap = destroy	SG 05.07.14	2 05.07.14	JB 1000012	J 05.07.14

Part No: D2618

PAR #: _____

Fault Category: Prod./machine

NCR: Yes

No

DQA:

Date: 05/07/14

NOTE: Date & initial all entries

QA: N/C Closed:

Date: 05/07/14

DART AEROSPACE LTD	Work Order:	22956
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	S.G	Audited by:	E.C.	Prototype Approval:	N/A
Date:	05/06/09	Date:	05.06.28	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	<i>[Signature]</i>

H:\FORMS\Quality Assurance\approved QA\FAI revD

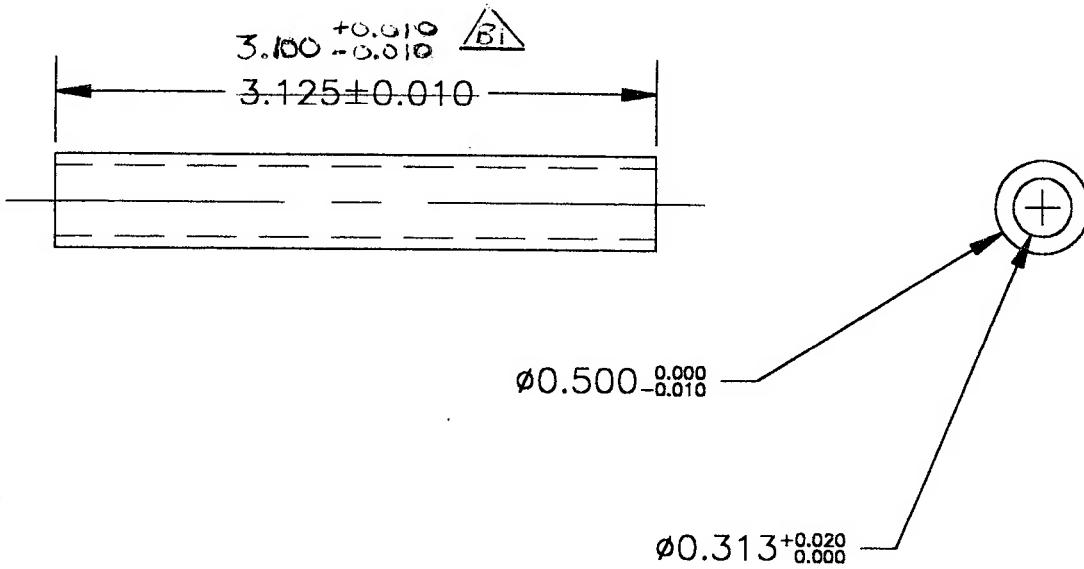
RE-RELEASED
07-09-13

DART

DESIGN <i>BW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1

RELEASED

97/05/13 DS



MATERIAL: DELRIN OR TEFLOL OR NYLON
SHOP COPY

RETURN TO
ENGINEERING

1ST COPIED COPY
2ND -
3RD -
4TH -
5TH -

RELEASER

22956

Job Costing Report

Dart Aerospace Ltd.
HawkesburyApr 11, 2005
07:31 am

Work Order No : 0022956
 Project Name : D2618
 Project For : WK520
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2618
 Description : Bushing
 Manufactured : Yes
 Amount Req'd : 200
 Amount Done : 0
 Start Date : 04-08-05
 Est Finish Date : 05-15-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00